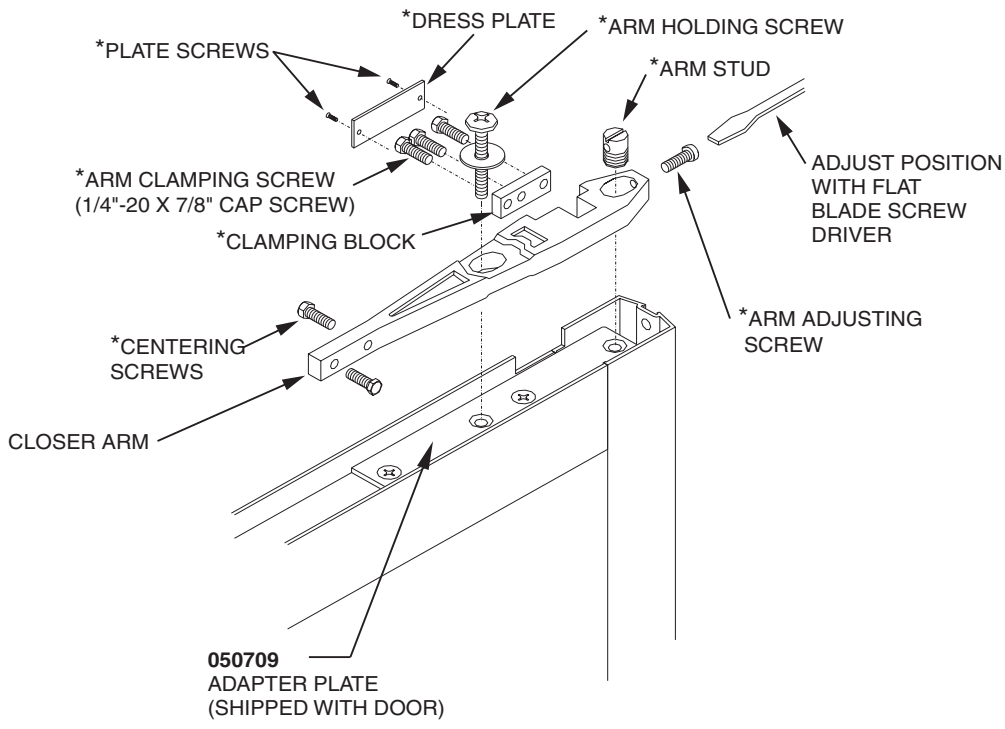
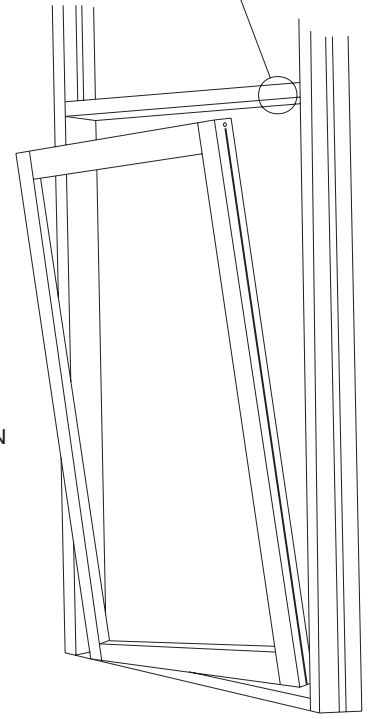
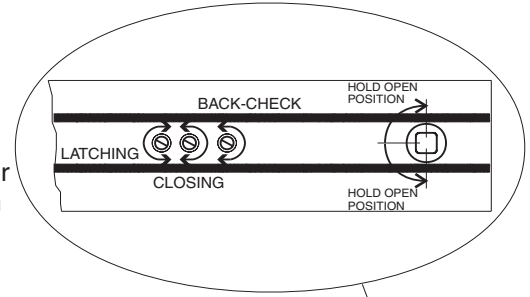


# CENTER HUNG DOORS

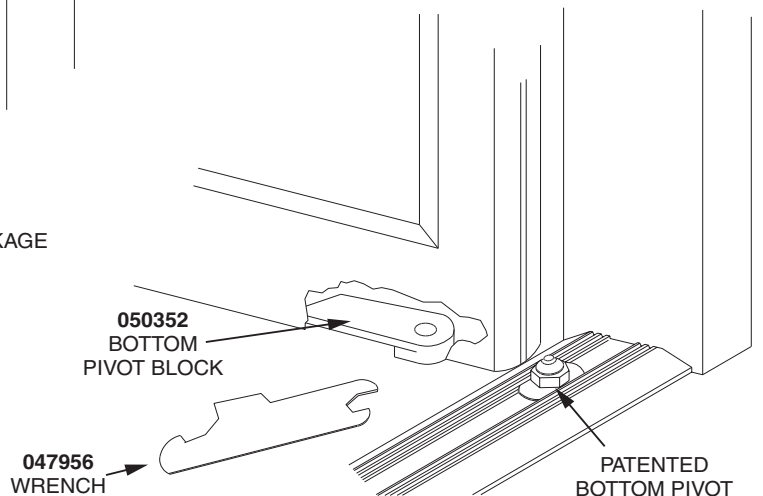
WITH SIDE LOAD HUSKY® II / INTERNATIONAL CONCEALED OVERHEAD CLOSER

1. Install arm, arm stud and arm adjusting screw as shown below.
2. Position door over bottom pivot pin and swing top of door into position. Top arm should engage closer shaft.
3. Install top clamping block. Do not tighten fasteners.
4. Adjust door height by turning bottom pivot using wrench provided. (Proper adjustment should be 1/8" between top of door and underside of transom bar)
5. Tighten top screw securely then install dress plate using #4 X 3/16" screws.
6. Loosen arm holding screw then laterally adjust door to achieve equal clearances at both jambs. Should be 3/32" between pivot stile and door jamb. Re-tighten holding screw.
7. Operate door a couple of times then center door in opening by using centering screws. **CAUTION:** Do not over-tighten. This will bulge the top rail.



\*PARTS LOCATED IN ARM ACCESSORY PACKAGE

Adjust door by turning adjusting screw clockwise to lower door or counterclockwise to raise door. When proper setting is achieved, tighten top arm attachment screws.



# GLAZING INSTRUCTIONS

**GLASS SIZE** to be 3/8" (9.5) less than door lite opening (Hgt. & Wdth.) for both single and double glazing.

## AFTER INSTALLING DOOR IN NORMAL MANNER REQUIRED BY METHOD OF PIVOTING:

1. Raise adjustable setting block to maximize retracted position.
2. Install vertical glass stops first, then horizontals on one side of door.

**NOTE:** On prehung doors, install stuffer on verticals as Shown on (Fig. #4) to retain glass stop.

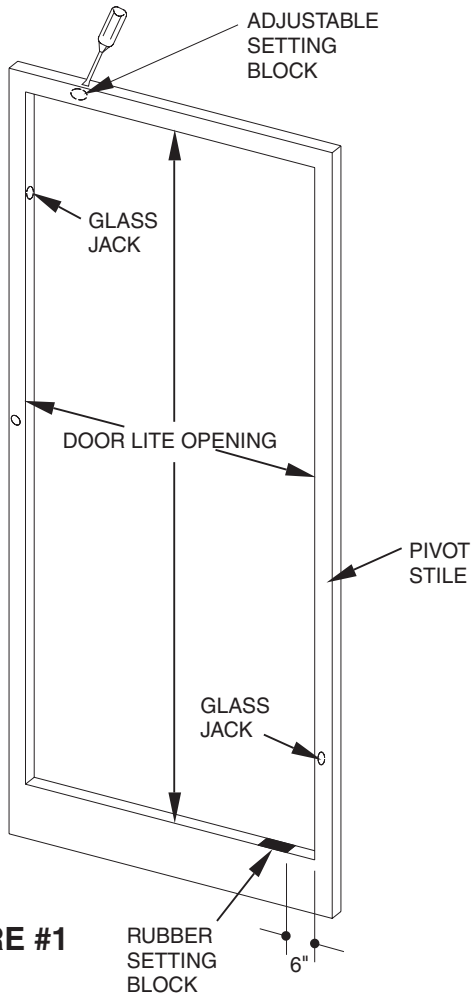
3. Install rubber setting block (Fig. 1).

## UNITS WITH INSULATING GLASS

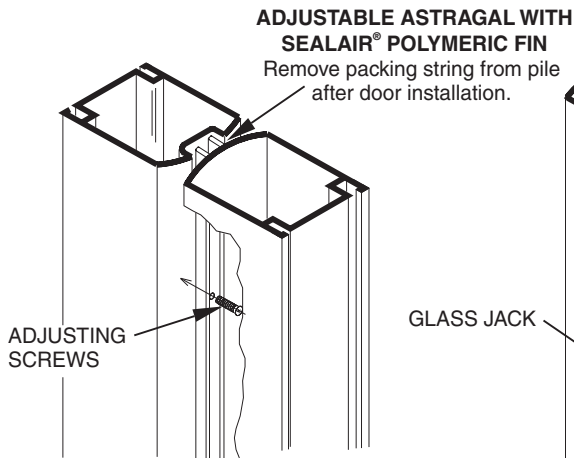
Install caps on the two glass jacks and adjustable setting block. Switch standard rubber setting block with larger one. All found in double glazing accessory package. (Fig. 3).

4. Install glass in place, centered between stiles and tight against bottom rubber setting block. (Fig. 3)
5. Using thumb or tool, rotate glass jacks counterclockwise to set against glass.
6. Install remaining vertical glass stops first, then Horizontals.
7. Turn the adjustable setting block screw clockwise and adjust for uniform clearance between top edge of door and frame.
8. On pairs of doors, adjust astragal. Remove packing string from pile after door installation (Fig. 2).

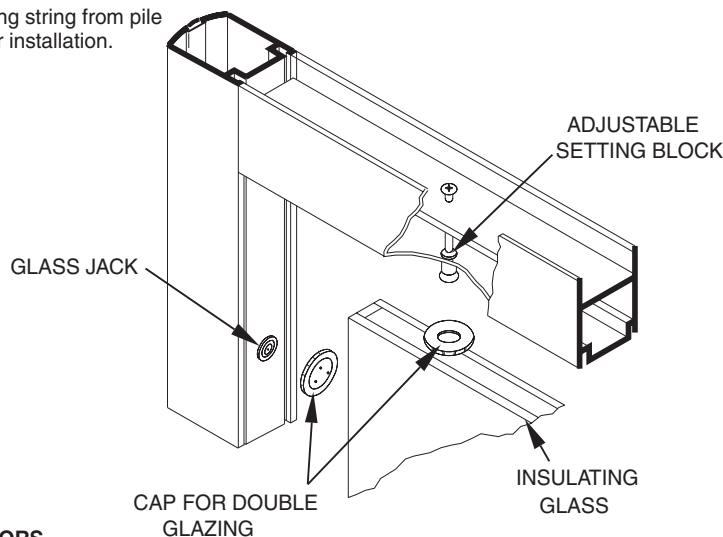
**FIGURE #1**



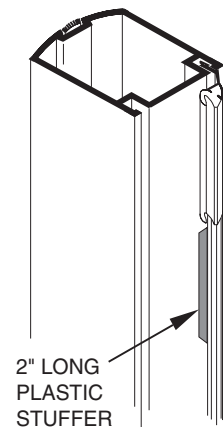
**FIGURE #2**



**FIGURE #3**



**FIGURE #4**



## MEETING STILES OF A PAIR OF DOORS.

Proper clearance for pairs of doors is maintained by adjusting the weathered astragal. Turn screws clockwise to allow more clearance and counterclockwise to allow less clearance.